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Product Bulletin

Product Name: Metal Guard 450 HF Product Code: 2504056 Revision Date: March 15, 2021

Metal Guard® 450 HF

Metal Guard 450 HF is a low odor, non-staining, water-displacing rust preventive with excellent penetrating properties. That is applied to aluminum, steel, Stainless Steel, or copper alloy substrates by spray, immersion, brushing, or flood coating.

Metal Guard 450 HF meets Mil-C-16173 Grade 3 Specifications.

Metal Guard 450 HF is also used for protection against rust and corrosion on automobile parts and accessories, sewing machines, firearms, fasteners of all types, small gasoline engines, machine tools, dies, jigs, fixtures, and metal stampings.

Metal Guard 450 HF should be stored at temperatures above 55°F, if the Metal Guard 450 HF temperature falls below 55°F during storage, it should be allowed to slowly warm above 55°F before use, by storing it in a warm area.

Features & Benefits

Rapid water	Improved corrosion protection
displacement	
High flashpoint	Improved safety
Thin protective "dry-to-touch" film	Improved appearance
Neutralizes fingerprints	Improved appearance

Physical Data

Film thickness	0.03 mL
Coverage	Approximately 3400 ft ² /Gal
Flashpoint	143°F
Specific gravity	0.81 ± 0.01
Appearance and odor	Clear amber solution, non-
	viscous, solvent smell









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Typical Applications

- Final rust preventative after Black Magic coatings.
- Final rust preventative after machining or cleaning operations.
- Final rust preventative after Hubbard Hall's Mi-Phos zinc or manganese phosphate coatings.
- Parts may be dipped while they are still wet from final rinse stage, since the displaced water rapidly settles to the bottom of the tank where it is periodically drawn off.

Caution

Harmful or fatal if swallowed. Contains petroleum distillates. Use with adequate ventilation. Avoid prolonged or repeated contact with skin. If swallowed, do not induce vomiting. Call physician immediately.

WARRANTY: THE QUALITY OF THIS PRODUCT IS GUARANTEED ON SHIPMENT FROM OUR PLANT. IF THE USE RECOMMENDATIONS ARE FOLLOWED, DESIRED RESULTS WILL BE OBTAINED. SINCE THE USE OF OUR PRODUCTS IS BEYOND OUR CONTROL, NO GUARANTEE EXPRESSED OR IMPLIED IS MADE AS TO THE EFFECTS OF SUCH USE, OR THE RESULTS TO BE OBTAINED.

Our people. Your problem solvers.

For more information on this process please call us at 1-800-648-3412

or techservice@hubbardhall.com











